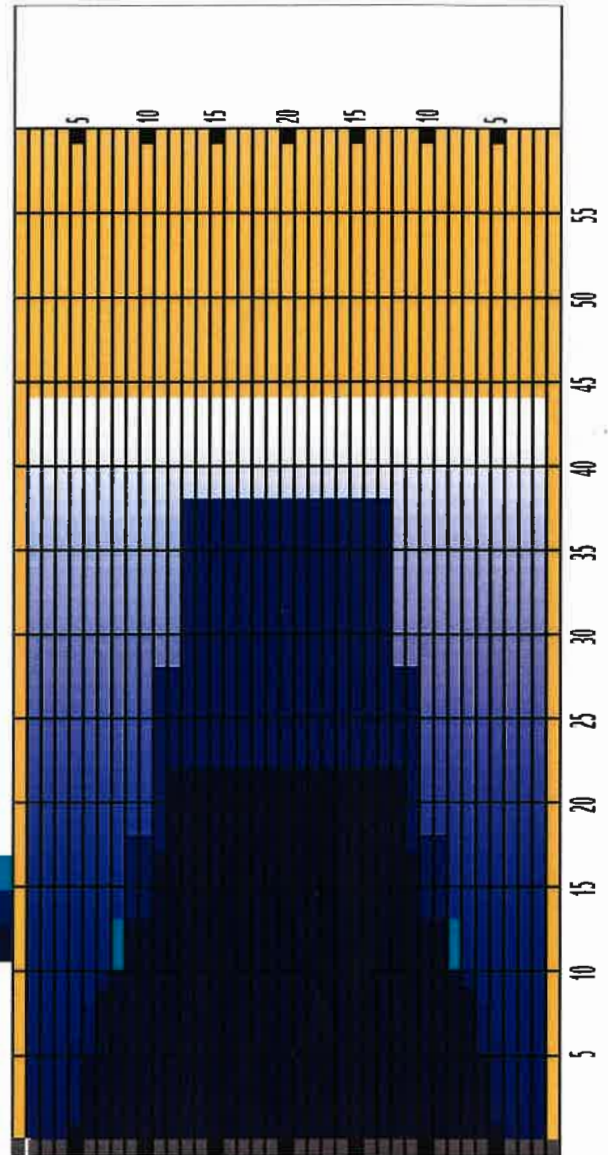


| | | | | | |
|----------------------|---------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 44 | Reverse Brush Drop | 44 | Oil Per Board | 50 ul |
| Forward Oil Total | 14.9 mL | Reverse Oil Total | 15.75 mL | Volume Oil Total | 30.65 mL |
| Tank Configuration | A-B | Tank A Conditioner | prodigy | Tank B Conditioner | prodigy |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 4L | 4R | 1 | 14 | 33 | 0.0 | 0.0 | 0.0 | 1650 |
| 2 | 5L | 5R | 1 | 14 | 31 | 0.0 | 1.9 | 1.9 | 1550 |
| 3 | 6L | 6R | 2 | 14 | 58 | 1.9 | 5.8 | 3.9 | 2900 |
| 4 | 7L | 7R | 2 | 14 | 54 | 5.8 | 9.7 | 3.9 | 2700 |
| 5 | 8L | 8R | 2 | 14 | 50 | 9.7 | 13.6 | 3.9 | 2500 |
| 6 | 11L | 11R | 2 | 14 | 38 | 13.6 | 17.5 | 3.9 | 1900 |
| 7 | 12L | 12R | 2 | 18 | 34 | 17.5 | 22.6 | 5.1 | 1700 |
| 8 | 2L | 2R | 0 | 22 | 0 | 22.6 | 36.0 | 13.4 | 0 |
| 9 | 2L | 2R | 0 | 30 | 0 | 36.0 | 44.0 | 8.0 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 44.0 | 38.0 | -6.0 | 0 |
| 2 | 13L | 13R | 4 | 18 | 60 | 38.0 | 27.8 | -10.2 | 3000 |
| 3 | 11L | 11R | 4 | 18 | 76 | 27.8 | 17.6 | -10.2 | 3800 |
| 4 | 9L | 9R | 4 | 14 | 92 | 17.6 | 9.7 | -7.9 | 4600 |
| 5 | 7L | 7R | 1 | 14 | 27 | 9.7 | 7.8 | -1.9 | 1350 |
| 6 | 6L | 6R | 1 | 10 | 29 | 7.8 | 6.4 | -1.4 | 1450 |
| 7 | 5L | 5R | 1 | 10 | 31 | 6.4 | 5.0 | -1.4 | 1550 |
| 8 | 2L | 2R | 0 | 10 | 0 | 5.0 | 0.0 | -5.0 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 7.11 | 1.59 | 1 | 1 | 1.59 | 7.11 |

